

JAGUAR

Spares Division

Subject : CLUTCH DRIVEN PLATE

Model affected :

4.2 'E' Type
 4.2 'E' Type 2 + 2
 420G

Section : CLUTCH

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Date : January, 1968.

Introduced at : Engine number
 7E.11865
 7E.52741
 7D.55918

Commencing at the above engine numbers, the Clutch Driven Plate fitted to the models noted incorporates Linings of a revised material specification.

Interchangeability is not affected by this modification and the part number of the modified Driven Plate is shown below:-

<u>Part No.</u>	<u>Description</u>	<u>No. off</u>
C.24891/1	DRIVEN PLATE ASSEMBLY(83508/4)	1



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Spares Division

Subject : CLUTCH HOUSING FIXINGS

Model affected :

2.4 litre Mark 2
3.4 litre Mark 2
3.8 litre Mark 2
3.4 litre 'S'
3.8 litre 'S'
420G
4.2 'E' Type
4.2 'E' Type 2 + 2

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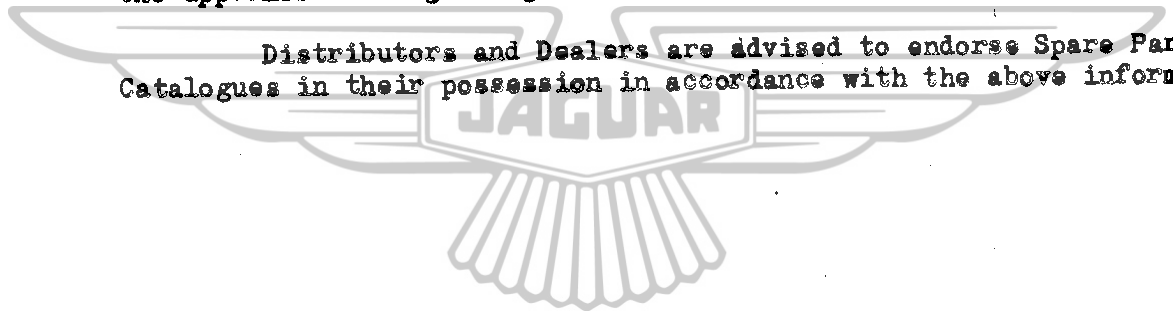
Date : January, 1968.

Introduced at : Engine number

BJ. 7319
KJ. 10433
LE. 4101
7B. 9675
7B. 64681
7D. 55902
7E. 11819
7E. 52717

Commencing at the above engine numbers, the number of Bolts (Part No. UFB. 137/23R) and Shakeproof Washers (Part No. C. 726) used to secure the Clutch Housing to the Cylinder Block is reduced from nine to eight, the uppermost fixing being now omitted.

Distributors and Dealers are advised to endorse Spare Parts Catalogues in their possession in accordance with the above information.



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JAGUAR

Spares Division

Subject : CLUTCH OPERATION

Model affected :

2.4 litre Mark 2
 3.4 litre Mark 2
 3.8 litre Mark 2
 3.4 litre 'S'
 3.8 litre 'S'
 420G
 4.2 'E' Type
 4.2 'E' Type 2 + 2
 420

Section : CLUTCH

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Date : January, 1968.

Introduced at :
 Engine number
 BJ. 7375
 KJ. 10600
 LE. 4128
 7B. 9683
 7B. 64773
 7D. 56103
 7E. 12160
 7E. 53210
 7F. 4204

Commencing approximately at the above engine numbers, a revised Adjuster and Pivot Pin for the Clutch Operating Rod are fitted to the models noted. The parts introduced by this modification are interchangeable, AS A SET, with their predecessors, and details are shown below:

<u>Part No.</u>	<u>Description</u>	<u>No. off</u>
C. 27325	ADJUSTER ASSEMBLY FOR OPERATING ROD	1
C. 20954/4	Bush, for Adjuster	1
C. 27327	Pivot Pin, securing Adjuster to Clutch Operating Fork	1
C. 27328/5	Clip, retaining Pivot Pin	1

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Spares Division

Section : CLUTCH

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Date : July, 1968.

Subject : CLUTCH UNIT

Model affected :

Introduced at : Engine number

420G
4.2 'E' Type
4.2 'E' Type 2+2

7D.56357
7E.13501
7E.53582

Commencing at the above engine number, a Borg and Beck Diaphragm Spring Clutch replaces the Laycock unit fitted hitherto.

The new Clutch Unit may be used as a replacement for its predecessor, provided all the items listed in this Bulletin are incorporated.

IT IS MOST IMPORTANT TO NOTE that in the United Kingdom, Clutch Cover Assembly C.27019 is serviced only by Exchange Units available from Jaguar Spares Division.

When required, individual parts may be obtained from the same source to enable repairs to be made in overseas countries where exchange units may not be readily available.

<u>Part No.</u>	<u>Description</u>	<u>No. off</u>	<u>Remarks</u>
C.27019	CLUTCH COVER ASSEMBLY (BB.75620/20)	1	
11253	Diaphragm Spring (75027)	1	
11294	Fulcrum Ring, at each side of Diaphragm Spring (75690/12)	2	
11255	Rivet (Shouldered) locating Diaphragm Spring (75690/12)	6	
11259	Rivet (Shouldered) locating Diaphragm Spring (75328)	3	
11297	Release Plate (75578)	1	
11299	Sleeve, retaining Release Plate to Diaphragm Spring (75621)	1	
11298	Belleville Washer, on Sleeve (75581)	1	
11260	Pressure Plate (75312)	1	
11261	Clip, retaining Pressure Plate to Diaphragm Spring (75309)	3	
11262	Bolt, securing Clips and Drive Straps to Pressure Plate (75387)	3	
11263	Tab Washer, locking Bolts (75104)	3	

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<u>Part No.</u>	<u>Description</u>	<u>No. off</u>	<u>Remarks</u>
	CLUTCH COVER ASSEMBLY(Cont'd)		
11264	Balance Weight (.85 grammes) for Clutch Cover Assembly (75062)	As req'd	} SELECTIVE WEIGHTS
11265	Balance Weight (2.13 grammes) for Clutch Cover Assembly (75063)	As req'd	
11266	Balance Weight (4.26 grammes) for Clutch Cover Assembly (75064)	As req'd	
11267	Balance Weight (5.38 grammes) for Clutch Cover Assembly	As req'd	
11268	Balance Weight (6.51 grammes) for Clutch Cover Assembly (75066)	As req'd	
11269	Balance Weight (7.56 grammes) for Clutch Cover Assembly (75067)	As req'd	
11270	Balance Weight (9.57 grammes) for Clutch Cover Assembly (75068)	As req'd	
11271	Balance Weight (11.57 grammes) for Clutch Cover Assembly (75069)	As req'd	
11272	Pop Rivet, securing Balance Weights to Clutch (75061)	As req'd	
G.23575/1	RELEASE BEARING AND CUP ASSEMBLY (76261)	1	
4163	Retainer, holding Cup to Operating Fork (41628)	2	
G.25874	DRIVEN PLATE ASSEMBLY (53009/11)	1	
11273	Facings Package (comprising Clutch Linings and Rivets) (33C.75925)	1	
G.8631	Dowel, locating Clutch Cover to Flywheel	3	
UFS.131/6.5R	Screw, Set, securing Clutch Unit to Flywheel	6	
EG.105/X	Washer, Spring on Setscrews	6	

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CLUTCH SECTION

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<u>Part No.</u>	<u>Description</u>	<u>No. off</u>	<u>Remarks</u>
C.23965/1	Balance Weight (.036" thick) for Clutch	As req'd	} SELECTIVE WEIGHTS
C.23965/2	Balance Weight (.064" thick) for Clutch	As req'd	
C.23965/3	Balance Weight (.104" thick) for Clutch	As req'd	
C.23965/4	Balance Weight (.128" thick) for Clutch	As req'd	
C.25881	OPERATING ROD, BETWEEN SLAVE CYLINDER AND CLUTCH FORK	1	



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