

# JAGUAR

## Spares Division

Section : **ENGINE**  
 Bulletin No. : **A. 207**  
 Sheet : **1 of 1**  
 Date : **January, 1968.**  
 Introduced at : **Engine number**  
                   **7D. 55994**  
                   **7E. 12089**  
                   **7E. 52849**  
                   **7F. 3062**

Subject : **CYLINDER BLOCK AND BLANKING PLATE**  
 Model affected :

420G  
 4.2 "E" TYPE  
 4.2 "E" Type 2 + 2  
 420

Commencing at the above engine numbers, the Cylinder Block of 4.2 litre engines is fitted with a revised Blanking Plate. The new Blanking Plate cannot be used as a replacement for its predecessor, although the new Cylinder Block Assemblies are interchangeable with those formerly fitted.

Details are shown below:-

<u>Part No.</u>	<u>Description</u>	<u>No. off</u>	<u>Remarks</u>
C. 27108	CYLINDER BLOCK ASSEMBLY	1	420 AND 420G MODELS ONLY
C. 27111	Blanking Plate, at rear of Cylinder Block	1	
C. 27112	Gasket, under Blanking Plate	1	

All other items are as for Cylinder Block C. 26447(420) or C. 24107(420G) (See Page 1, Publication J. 36)

C. 27109	CYLINDER BLOCK ASSEMBLY	1	4.2 "E" TYPE AND 4.2 "E" TYPE 2 + 2 MODELS
C. 27111	Blanking Plate, at rear of Cylinder Block	1	
C. 27112	Gasket, under Blanking Plate	1	

All other items are as for Cylinder Block C. 24290(4.2 "E" Type) or C. 26450(4.2 "E" Type 2 + 2)

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 Bulletin No. : **A.208 (See also A.215)**  
 Sheet : **1 of 2**  
 Date : **July, 1968.**  
 Introduced at : **Engine number**

Subject : **CYLINDER BLOCK AND BLANKING PLATE**

Model affected :

420G	7D.56172
4.2 'E' Type	7E.12968
4.2 'E' Type 2+2	7E.53288
420	7F.4500

Commencing at the above engine numbers, the Cylinder Block of the engines noted is fitted with a revised Blanking Plate which is secured by seven screws instead of the six formerly used.

The new Cylinder Block Assemblies are interchangeable with their predecessors, but Blanking Plates are not interchangeable.

Details are shown below:-

Part No.	Description	No. off	Remarks
C.27906	CYLINDER BLOCK ASSEMBLY	1	FOR 4.2 'E' TYPE AND 2+2 MODELS
C.27876	Blanking Plate, at rear of Cylinder Block	1	
C.27877	Gasket, under Blanking Plate	1	
UFS.125/4R	Setscrew, securing Blanking Plate	7	
FG.104/X	Spring Washer, on Setscrews	7	

All other items are as for  
 Cylinder Block C.24290 (4.2  
 'E' Type) or C.26450 (4.2  
 'E' Type 2+2)

C.27879	CYLINDER BLOCK ASSEMBLY	1	FOR 420 AND 420G MODELS
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C.27876	Blanking Plate at rear of Cylinder Block	1	
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C.27877	Gasket, under Blanking Plate	7	
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UFS.125/4R	Setscrew, securing Blanking Plate	7	
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<u>Part No.</u>	<u>Description</u>	<u>No. off</u>	<u>Remarks</u>
	CYLINDER BLOCK ASSEMBLY (Cont'd)		
FG.104/X	Spring Washer, on Setscrews	7	

All other items are as for  
Cylinder Block C.26447 (420) or  
C.24107 (420G) (See page 1,  
Publication J.36)



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## Spares Division

Section : **ENGINE**

Bulletin No. : **A.210**

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Date : **July, 1968.**

Subject : **OIL PIPE STRUT**

Model affected :

Introduced at : **Engine number**

**420G**

**7D.56788**

**4.2 'E' Type**

**7E.14171**

**4.2 'E' Type 2+2**

**7E.53729**

Commencing at the above engine numbers, a revised Strut for the Oil Delivery Pipe is fitted to the models noted.

The new Strut, which is detailed below, is interchangeable with its predecessor.

<u>Part No.</u>	<u>Description</u>	<u>No. off</u>
C.28369	Strut, on Front Intermediate Bearing Cap, supporting Oil Delivery Pipe.	1



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## Spares Division

Subject: **BIG END BEARINGS**

Model affected:

420G  
 4.2 'E' Type  
 4.2 'E' Type 2+2  
 420

Section: **ENGINE**

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Date: **July, 1968.**

Introduced at: **Engine number**

7D.56780  
 7E.14213  
 7E.53743  
 7F.6652

Commencing at the above Engine Numbers, "Eccentric Wall" Big End Bearings are fitted to the models noted.

The new Bearings, details of which are shown below, are interchangeable, IN ENGINE SETS, with their predecessors.

<u>Part No.</u>	<u>Description</u>	<u>No. off</u>
C.28637	Bearing, Big End (standard size)	12 halves



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## Spares Division

CYLINDER BLOCK BLANKING PLATE

Subject :

Model affected :

420G  
4.2 'E' Type  
4.2 'E' Type 2+2  
420

Section : **ENGINE**

Bulletin No. : **A.215 (See also A.208)**

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Date : **July, 1968.**

Introduced at : **Engine number**

**7D.56923**  
**7E.14294**  
**7E.53761**  
**7F.7068**

Commencing at the above engine numbers, the Cylinder Block Blanking Plate fitted to the models noted is secured by six hexagon-headed Setscrews (with Spring Washers) and one Phillips-head countersunk Setscrew, instead of the seven hexagon-head Setscrews previously used.

This modification ensures easier routing of the Kick-Down Cable on Automatic Transmission models, and as a result of revised machining, the Blanking Plate assumes a new identity.

The new parts, details of which are shown below, are interchangeable, AS A PAIR, with those formerly fitted (see Spares Bulletin A.208).

<u>Part No.</u>	<u>Description</u>	<u>No. off</u>
C.29042	Blanking Plate, at rear of Cylinder Block.	1
UFS.925/4H	Setscrew, securing Blanking Plate.	1

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